



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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006537

646.4001
Job Sheet 184732



Part No: 646.4001

Job Qty: 1 ea

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-1		11/19/2018
110	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-1		NOV 29 2018
120	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC4		DEC 03 2018
130	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1		DEC 03 2018
135	DC	1 pcs	11/9/18	11/9/18	0.00	0.00	DC		DEC 03 2018
140	QC21-FG	1 Ea	11/9/18	11/9/18	0.00	0.00	QC21		DEC 03 2018

Part Op 130 - Identify and pack for shipping as per PPP 646.4001 Location: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP 646.4001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	90-Start up Operation	5019004
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5121187
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5121187
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5117623
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	90-Start up Operation	5119441
646.2910	Deflector	1 Ea (1 ea)	90-Start up Operation	5079498
646.3001	Lower Cable Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5119256
646.3110	Channel	1 Ea (1 ea)	90-Start up Operation	5117183
646.3210	Support	1 Ea (1 ea)	90-Start up Operation	5065343
646.3301	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5119224
646.3510	Strut	1 Ea (1 ea)	90-Start up Operation	5081641
646.3511	Strut	1 Ea (1 ea)	90-Start up Operation	5081639
646.3610	Filler	1 Ea (1 ea)	90-Start up Operation	5092525
646.3710	Doubler	1 Ea (1 ea)	90-Start up Operation	5049669
646.3711	Clip	1 Ea (1 ea)	90-Start up Operation	5063766
646.3712	Clip	1 Ea (1 ea)	90-Start up Operation	5038797
646.3713	Gusset	1 Ea (1 ea)	90-Start up Operation	5042029
646.3714	Gusset	1 Ea (1 ea)	90-Start up Operation	5038821
646.3715	Strut Doubler	2 Ea (2 ea)	90-Start up Operation	5082442
646.3716	Gauge Bracket	1 Ea (1 ea)	90-Start up Operation	5063780
646.3717	Doubler	1 Ea (1 ea)	90-Start up Operation	5038801
646.3718	Custom Washer	2 Ea (2 ea)	90-Start up Operation	5064802

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval _____	
Description Work Order Deviation		Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss, ☐ Folio/Progra ☐ Grain ☐ Weld ☐ Wrong Stock ☐ Out of Seque ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐			
		OTHER : _____			

Supervisor
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DART
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 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

Part: 646.4001
 Job No: 184732
 Serial No/Batch: S133325
 Revision:
 Inspector:
 Exp Date:
 Instructions:

Container No: S133325
 04/28/2019
 FAA STC SR02180LA 14/18/07/218a STC SH09 -

Job 184732

000537

646.3719	Doubler	2 Ea (2 ea)	90-Start up Operation	5063754
646.3810	Bracket	2 Ea (2 ea)	90-Start up Operation	5118787
646.3811	Radius Block	1 Ea (1 ea)	90-Start up Operation	3070843
646.3812	Gusset Bracket	2 Ea (2 ea)	90-Start up Operation	5118939
646.3813	AS350 Strut Bracket	1 Ea (1 ea)	90-Start up Operation	5073258
646.3910	Shim	4 Ea (4 ea)	90-Start up Operation	5119356
646.3911	Shim	1 Ea (1 ea)	90-Start up Operation	5041250
646.3912	Shim	4 Ea (4 ea)	90-Start up Operation	3076145x2, 5119365x2
646.3913	Shim	1 Ea (1 ea)	90-Start up Operation	5041498
646.9410	Shim	1 Ea (1 ea)	90-Start up Operation	5056998
647.0112	Strut Bracket	2 Ea (2 ea)	90-Start up Operation	5097197
647.7703	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5128424
650.9201	Eyelet Bracket Assembly	2 Ea (2 ea)	90-Start up Operation	5122789
AN3-11A	Bolt	10 Ea (10 ea)	90-Start up Operation	5098034
AN3-12A	Bolt	2 Ea (2 ea)	90-Start up Operation	5095479
AN3-13A	Bolt	1 Ea (1 ea)	90-Start up Operation	5098032
AN3-3A	Bolt	4 Ea (4 ea)	90-Start up Operation	5056462
AN3-4A	Bolt	10 Ea (10 ea)	90-Start up Operation	5112901
AN3-5A	Bolt	2 Ea (2 ea)	90-Start up Operation	5119258
AN3-6A	Bolt	2 Ea (2 ea)	90-Start up Operation	5103950
AN316C4R	Nut, Jam	2 Ea (2 ea)	90-Start up Operation	5080637
AN44-5A	Eyebolt	2 Ea (2 ea)	90-Start up Operation	5104032
AN4C7A	Bolt	2 Ea (2 ea)	90-Start up Operation	5095478
AN665-34R	Clevis	2 Ea (2 ea)	90-Start up Operation	5065264
CCR264SS3-02	Cherry Rivet	36 Ea (36 ea)	90-Start up Operation	5116254
CR3213-5-3	Cherry Rivet	14 Ea (14 ea)	90-Start up Operation	5108535
MS20426AD5-7	Rivet	2 Ea (2 ea)	90-Start up Operation	5153848
MS20470AD5-5.5	Rivet	8 Ea (8 ea)	90-Start up Operation	51134063
MS20470AD5-6	Rivet	8 Ea (8 ea)	90-Start up Operation	5124089
MS20470AD5-7	Rivet	3 Ea (3 ea)	90-Start up Operation	5123425
MS21042L08	Nut	2 Ea (2 ea)	90-Start up Operation	5100409
MS21042L3	Nut	63 Ea (63 ea)	90-Start up Operation	5100409-5094592
MS21042L4	Nut	2 Ea (2 ea)	90-Start up Operation	5109736
MS21047-3	Nut Plate	18 Ea (18 ea)	90-Start up Operation	5103943
MS24693-C278	Screw	5 Ea (5 ea)	90-Start up Operation	5065341
MS24694-S51	Screw	5 Ea (5 ea)	90-Start up Operation	5004859
MS24694-S54	Screw	2 Ea (2 ea)	90-Start up Operation	5118346
MS24694-S55	Screw	3 Ea (3 ea)	90-Start up Operation	5099526
MS27039-08-13	Screw	2 Ea (2 ea)	90-Start up Operation	5016508
MS27039-1-10	Screw	2 Ea (2 ea)	90-Start up Operation	5071834
MS27039-1-12	Screw	6 Ea (6 ea)	90-Start up Operation	5006971
MS27039-1-16	Screw	24 Ea (24 ea)	90-Start up Operation	5104364
MS27039-1-19	Screw	22 Ea (22 ea)	90-Start up Operation	51134174
MS27039-1-20	Screw	2 Ea (2 ea)	90-Start up Operation	5094554
MS27039-1-21	Screw	4 Ea (4 ea)	90-Start up Operation	5104011
NAS1149F0332P	Washer	144 Ea (144 ea)	90-Start up Operation	5109991
NAS1149F0363P	Washer	2 Ea (2 ea)	90-Start up Operation	5075330
NAS1149F0432P	Washer	4 Ea (4 ea)	90-Start up Operation	5123450
NAS1149FN832P	Washer	4 Ea (4 ea)	90-Start up Operation	5107796

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0129	8	264	0
	600.0990	1	8	0
	600.0991	1	4	0
	600.1012	1	11	0
	600.1013	5	24	0
	646.2910	1	25	0
	646.3001	1	3	0
	646.3110	1	12	0
	646.3210	1	14	0
	646.3301	1	6	0
	646.3510	1	17	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____							
Misidentified	☐	Past Due	☐								

646.3511	1	22	0
646.3610	1	22	0
646.3710	1	48	0
646.3711	1	32	0
646.3712	1	20	0
646.3713	1	15	0
646.3714	1	21	0
646.3715	2	29	0
646.3716	1	38	0
646.3717	1	24	0
646.3718	2	40	0
646.3719	2	32	0
646.3810	2	3	0
646.3811	1	29	0
646.3812	2	0	0
646.3813	1	11	0
646.3910	4	25	0
646.3911	1	21	0
646.3912	4	22	0
646.3913	1	37	0
646.9410	1	99	0
647.0112	2	100	0
647.7703	2	16	0
650.9201	2	13	0
AN3-11A	10	195	0
AN3-12A	2	104	0
AN3-13A	1	97	0
AN3-3A	4	225	0
AN3-4A	10	395	0
AN3-5A	2	266	0
AN3-6A	2	198	0
AN316C4R	2	35	0
AN44-5A	2	29	0
AN4C7A	2	141	0
AN665-34R	2	27	0
CCR264SS3-02	36	599	0
CR3213-5-3	14	258	0
MS20426AD5-7	2	1,057	0
MS20470AD5-5.5	8	221	0
MS20470AD5-6	8	1,006	0
MS20470AD5-7	3	140	0
MS21042L08	2	2,361	0
MS21042L3	63	2,677	0
MS21042L4	2	4,178	0
MS21047-3	18	500	0
MS24693-C278	5	144	0
MS24694-S51	5	113	0
MS24694-S54	2	428	0
MS24694-S55	3	181	0
MS27039-08-13	2	188	0
MS27039-1-10	2	200	0
MS27039-1-12	6	87	0
MS27039-1-16	24	595	0
MS27039-1-19	22	226	0
MS27039-1-20	2	113	0
MS27039-1-21	4	114	0
NAS1149F0332P	144	2,579	0
NAS1149F0363P	2	579	0
NAS1149F0432P	4	988	0
NAS1149FN832P	4	3,483	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																																																																	
Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																																																																	
Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																																																																	
Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																																																																	
Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																																																																	
Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																																																																	
Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																																																																	
Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																																																																	
Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																																																																	
Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																																																																	
OTHER :																																																																				

NOTES:

- 3

	5	5	5	7B	601.3875	SCREW				
1	1	1	1	77	646.9410	SHIM				
	4	4	4	76	601.2764	WASHER				
	2	2	2	75	601.2973	LOCKNUT				
	2	2	2	74	601.2988	SCREW				
	2	2	2	73	601.2943	LOCKNUT				
	2	2	2	72	601.3128	NUT				
	2	2	2	71	601.3209	LOCKNUT				
	4	4	4	70	601.2638	WASHER				
	2	2	2	69	601.2669	BOLT				
	2	2	2	68	601.3119	CLEVIS				
	2	2	2	67	601.3121	EYE BOLT				
	2	2	2	66	650.9201	EYE BRACKET ASSY				
REF	REF	REF	REF	65	647.5701	GPS MOUNT KIT				
			2	64	601.3151	WASHER				
				63	601.2911	SCREW				
	24	24	24	62	601.2637	SCREW				
2	2	2	2	61	601.2763	BOLT				
	1	1	1	60	646.3913	SHIM				
	4	4	4	59	646.3912	SHIM				
	1	1	1	58	646.3911	SHIM				
	4	4	4	57	646.3910	SHIM				
	5	5	5	56	600.1013	PRIMER				
	8 FT	8 FT	8 FT	55	600.0129	VHB TAPE				
	1	1	1	54	600.1012	SEALANT				
			1	53	600.0991	MAGNABOND 6398 PART B				
			1	52	600.0990	MAGNABOND 6398 PART A				
6	10	10	10	51	601.2826	BOLT				
		2		50	646.3814	WIPER BRACKET				
		2		49	601.2910	SCREW				
	2	2	2	48	601.1365	SCREW				
	2	2	2	47	646.3719	DOUBLER				
	2	2	2	46	646.3718	CUSTOM WASHER				
	1	1	1	45	646.3717	DOUBLER				
		22	2	44	601.1946	DOUBLER				
		2	2	43	601.1952	SCREW				
			2	42	601.1956	SCREW				
4036	4035	4034	4033	4032	4031	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 027199, 027351, 027719 & 027645	07/08/2010	P. BRAVO
B	INCORPORATED ECN 030465, 030679 & 04721	11/04/2014	P. BRAVO
C	INCORPORATED ECN 05098	09/09/2015	P. BRAVO

				2	2	41	601.2829	SCREW	MS24694354	
				2	2	40	601.2831	RIVET	MS20426ADS-7	
				1	1	39	646.3716	GAUGE BRACKET		
				6	6	38	601.1953	SCREW	MS27039-1-12	
			2		2	37	646.3715	STRUT DOUBLER		
				2	2	36	601.2824	BOLT	AN3-5A	
12		36			36	35	601.2277	RIVET	CCR24653-02	
6		18			18	34	600.0795	NUTPLATE	MS21047-3	
3		3			3	33	601.2565	RIVET	MS20470ADS-7	
		1			1	32	646.3813	STRUT BRACKET		
4		4			4	31	601.2822	BOLT	AN3-3A	
2		2			2	30	646.3812	GUSSET BRACKET		
6		6			6	29	601.2564	RIVET	MS20470ADS-6	
1		1			1	28	646.3714	GUSSET		
		1			1	27	646.3610	FILLER		
		3		3	3	26	601.2830	SCREW	MS24694355	
		2		2	2	25	601.2825	BOLT	AN3-6A	
		1		1	1	24	646.3811	RADIUS BLOCK		
		1		1	1	23	646.3712	CLIP		
		1		1	1	22	646.3711	CLIP		
8		8			8	21	601.2832	RIVET	MS20470ADS-6.6	
14		14			14	20	601.2020	RIVET	CR3213-5-3	
4		6		4	6	10	19	601.2823	BOLT	AN3-4A
		1		1	1	18	601.2827	BOLT	AN3-13A	
		5		5	5	17	601.2912	SCREW	MS24694351	
1		1			1	16	646.3713	GUSSET		
1		1			1	15	646.3210	SUPPORT		
		1			1	14	646.3710	DOUBLER		
		1		1	1	13	646.3110	CHANNEL		
14		10		8	53	6	12	601.1624	LOCKNUT	MS21042-3
16		32		18	120	16	11	601.1607	WASHER	NAS1149F0322P
					1	10	646.3410	LH WIPER DEFLECTOR		
					1	9	646.3411	RH WIPER DEFLECTOR		
				2	2	8	647.7703	STRUT ASSY		
				2	2	7	647.0112	STRUT BRACKET		
		1		1	1	6	646.3511	STRUT		
		1		1	1	5	646.3510	STRUT		
2			2		2	4	646.3810	BRACKET		
				1	1	3	646.2910	DEFLECTOR		
		1		1	1	2	646.3001	LOWER CUTTER ASSY		
				1	1	1	646.3301	UPPER CUTTER ASSY		
X							646.4006	LOWER CUTTER FIXED PROVISIONS		
	X						646.4005	LOWER CUTTER REMOVABLE PROVISIONS		
		X					646.4004	FIXED PROVISIONS KIT		
			X				646.4003	CABLE CUTTERS KIT WITHOUT FIXED PROVISIONS		
				X			646.4002	ASS350 WIPER DEFLECTOR KIT		
					X		646.4001	ASS350 CABLE CUTTERS KIT		
4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

QTY		PARTS LIST			
NEXT ASSY (S)		ORIGINAL DATE INQ DA-121 08-27-08 DATE ORDER S. HUFF P. BRAVO DRAWING APPROVAL P. BRAVO 08-27-08 CONFIRM NO.	 3030 ENTERPRISE CT., SUITE A VISTA, CA 92081 (760)-724-5300 APCA - 8 DOUTIER, INC 080 DART AEROSPACE		
		AS3500 CARBON CUTTERS KIT			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1. PLACE DECIMALS ±.010 2. PLACE DECIMALS ±.005 ANGLES ± .5°		SIZE B	SET 1 SCALE NONE	CAGE CODE 07M26 ENG. NO. 646,400	REV. C OF 1 SHEET

REFERENCE ONLY

REFERENCE UNIT

100-100000000